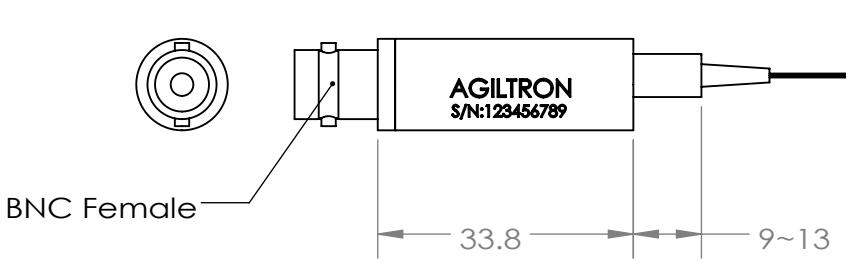

dimensions tolerance to be +/-0.2mm

UNLESS OTHERWISE SPECIFIED:

1.DO NOT SCALE DRAWING.
2. INTERPRET PER ASME Y14.100M.
3.DIMENSIONS ARE IN METRIC.
4.SURFACE TEXTURE SHALL BE 125
5.REMOVE BURRS AND SHARP EDGES
6.DIMENSIONS APPLY BEFORE PLATING OR CONVERSION COATING.
7.PARENTHETICAL DATA IS FOR REFERENCE ONLY

TOLERANCES:

ON ALL HOLE DIAMETERS

Under 1.0	+0.05 -0.01	25 THRU 50	+0.2 -0.1
1.0 THRU 5.0	+0.1 -0.025	>50	+0.25 -0.1
5.0 THRU 10.0	+0.15 -0.025		
10.0 THRU 25	+0.2 -0.025		

ON DECIMAL DIMENSIONS:

.XXX +/-0.010
.XX +/-0.03
.X +/-0.1

ON ANGULAR DIMENSIONS:

MACHINED +/-0°30'
LOCATING +/-0°30'
FORMED +/-1°
CHANFERS +/-5°

	NAME	DATE
DRAWN		
CHK'D		
APPV'D		
MFG		
Q.A		

DO NOT SCALE DRAWING | REVISION

AGILTRON INC

TITLE: VOAD ASM

MATERIAL:

DWG NO. A4

WEIGHT:

SCALE:1:1

SHEET 1 OF 1